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The Far East has become a popular place to source quality automobiles at affordable prices, with Japan being home to numerous top brands and Korea fast becoming another contender. The Korean automaker Kia Motors began the production of the Kia Optima in 2000. A mid-size four-door sedan was marketed worldwide under various nameplates. In Europe and Canada the first-generation cars were sold as the Kia Magentis. View and Download Kia Optima owner's manual online. Optima Automobile pdf manual download. 217 Technical Service Bulletins have been issued for the 2013 Kia Optima.